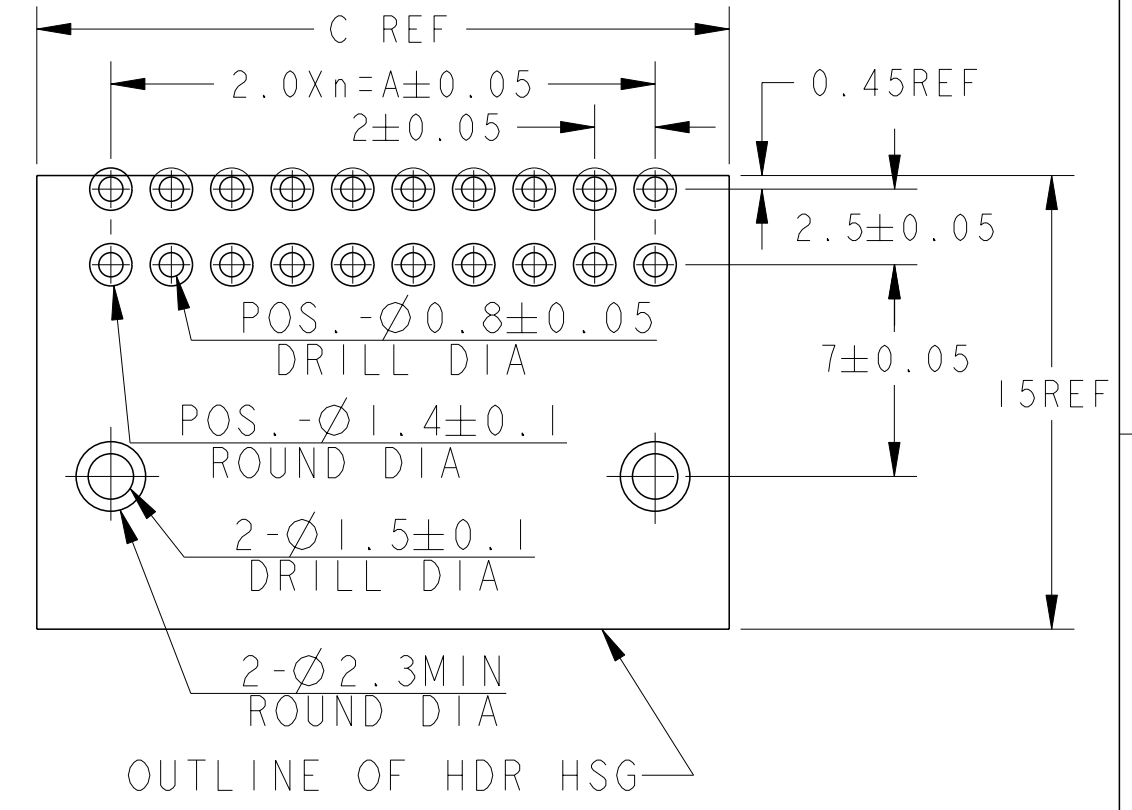
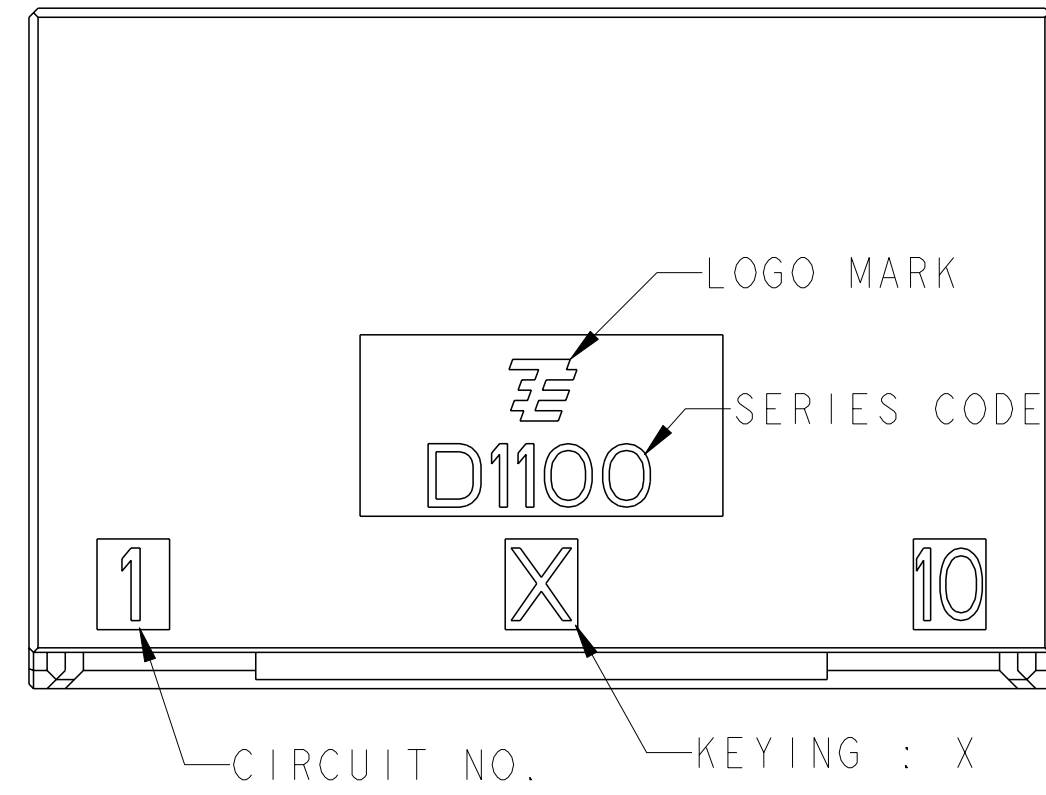
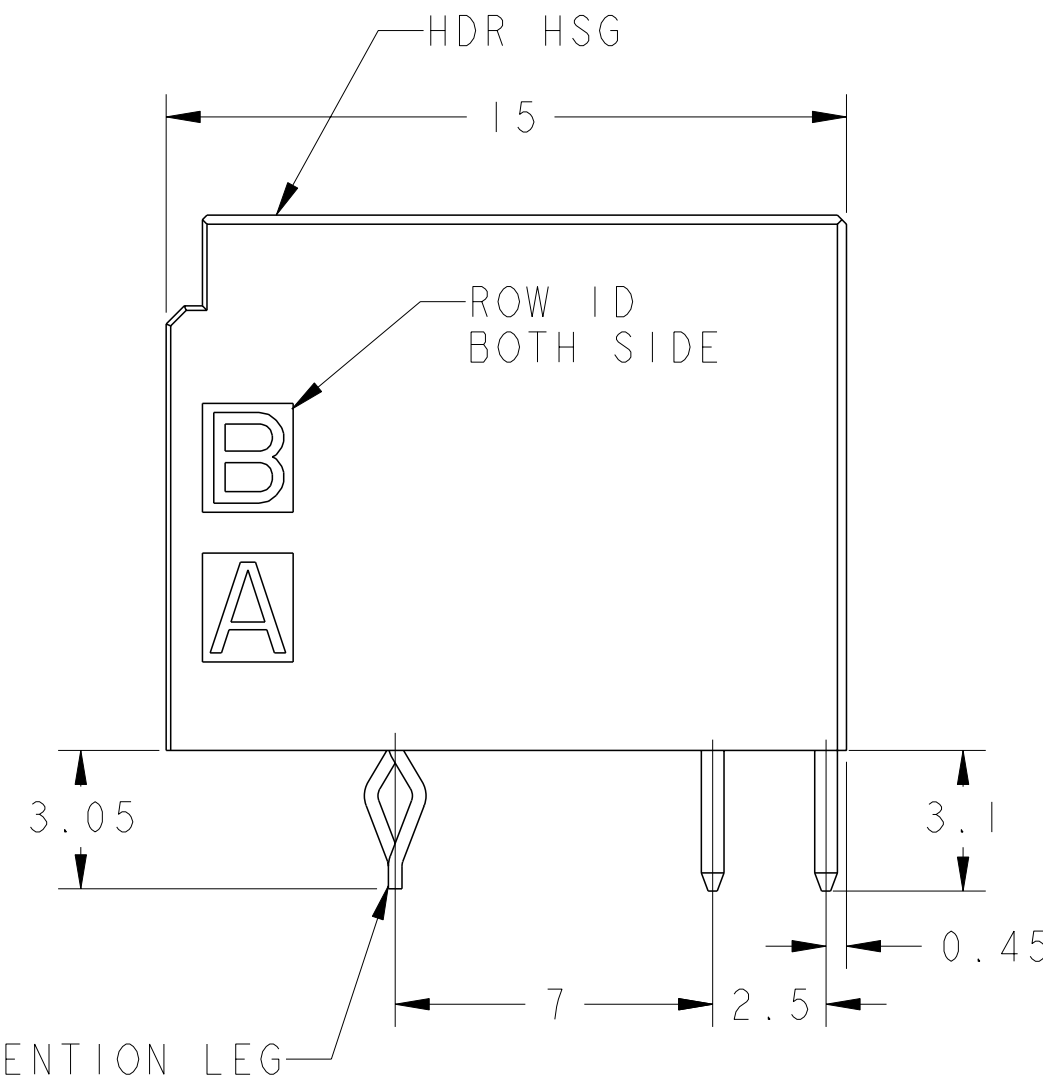
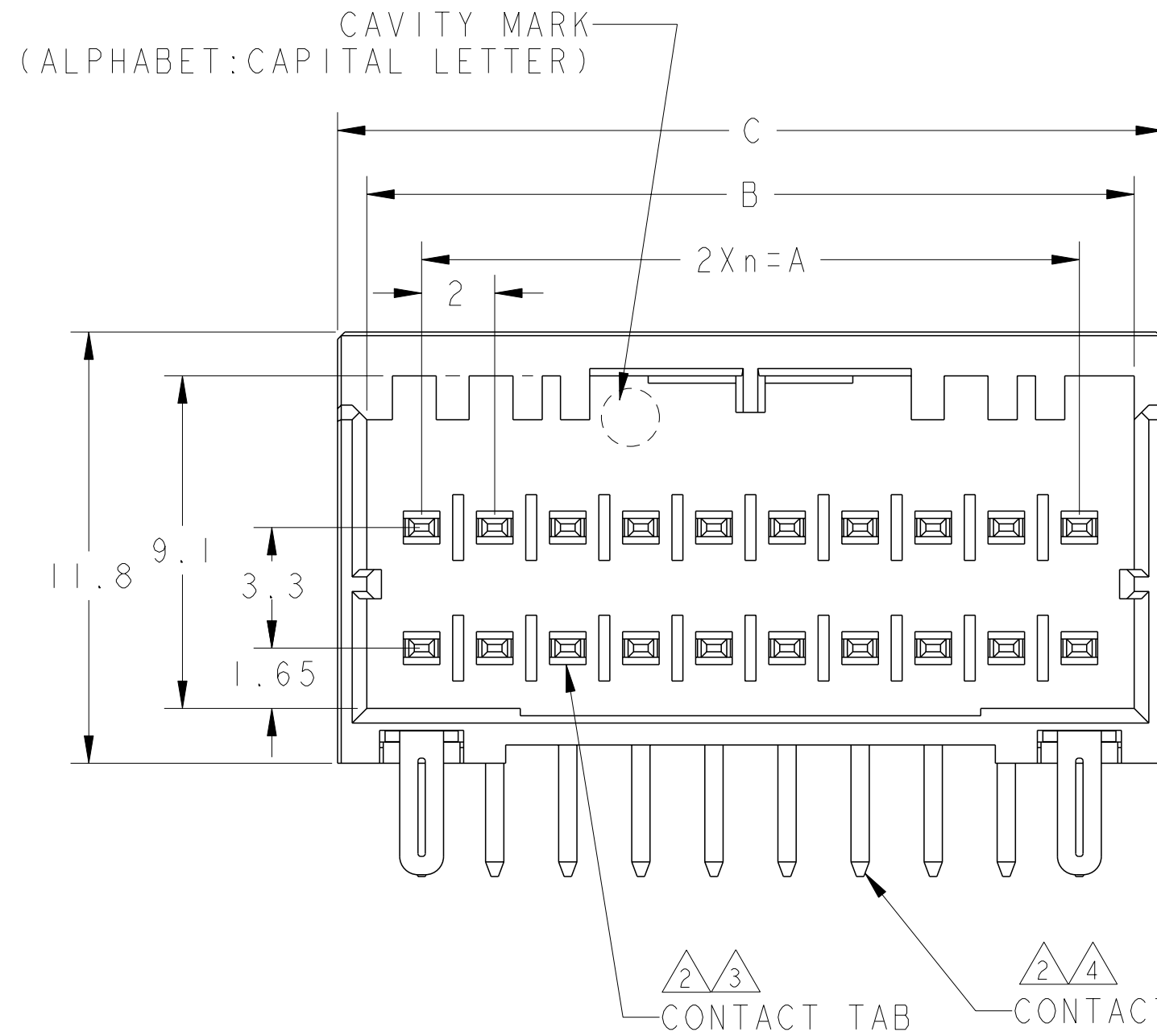


1. MATERIAL: HOUSING: GLASS FIBER THERMO PLASTIC
 POLYESTER(94V-0), COLOR: BLACK
 CONTACT: COPPER ALLOY
 RETENTION LEG: PRE-TIN COPPER ALLOY
 △2 FINISH(ALL OVER): NICKEL PL. 1.27μmMIN
 △3 FINISH(CONTACT AREA): AU PL. 0.38μmMIN AFTER △2
 △4 FINISH(CONTACT TAIL): TIN PL. 2μmMIN AFTER △2

REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
D		REVISED	16JUN2016	T.S N.Y
DI		REVISED PER ECR-17-005500	2MAY2017	N.W X.X



RECOMMEND PC BOARD HOLE PATTERN
 : CONNECTOR MOUNT SIDE (NOT ACCUMULATE TOLERANCE)
 PC BOARD THICKNESS : 1.0~1.6±0.1



20P: 1-1827873-0

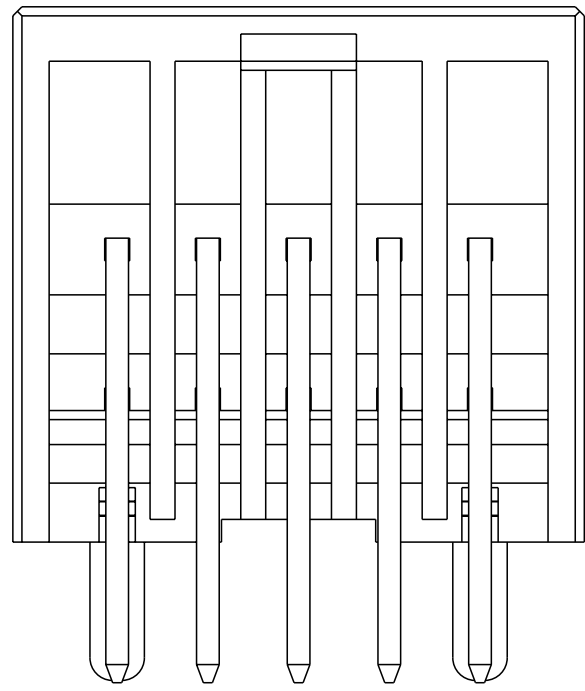
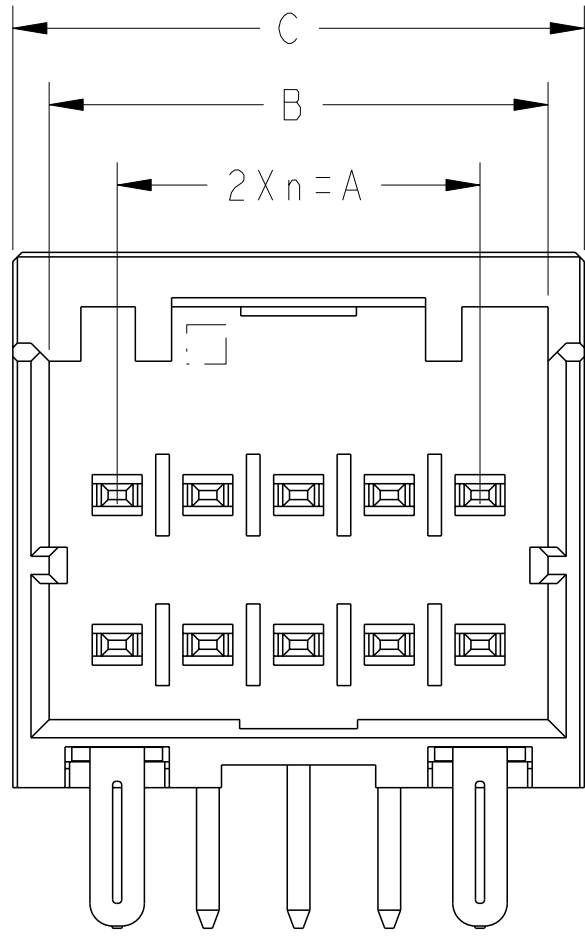
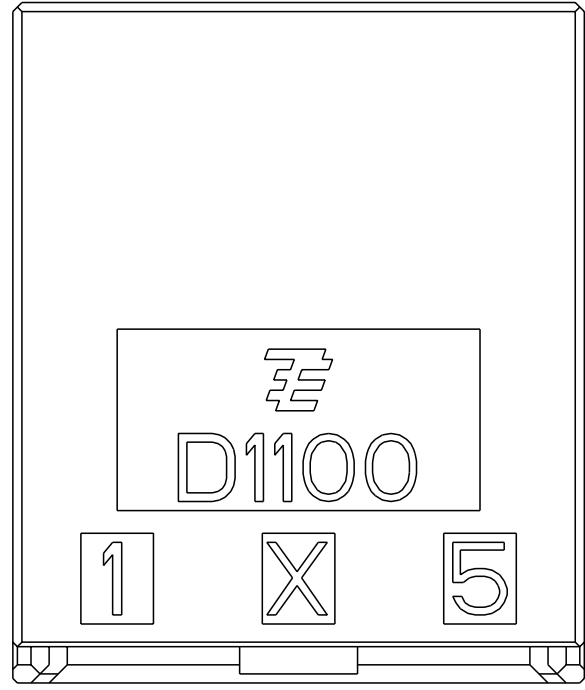
20	X	9	18.0	21.0	22.6	Sn PLATED	2-1827873-0
20	X	9	18.0	21.0	22.6	GOLD PLATED	1-1827873-0
10	X	4	8.0	11.0	12.6	Sn PLATED	2-1827873-5
10	X	4	8.0	11.0	12.6	GOLD PLATED	1-1827873-5
POS. KEY	n	A	B	C	FINISHED	PART NO.	

THIS DRAWING IS A CONTROLLED DOCUMENT.


DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.3, ±3*	DWN T. KUDO 17JAN2005	 TE Connectivity
	0-PLC ±	CHK D. MITSUGI 31AUG2005	
	1-PLC ±0.3	APVD D. MITSUGI 31AUG2005	
	2-PLC ±0.10	PRODUCT SPEC 108-78268/78298	
MATERIAL	FINISH	APPLICATION SPEC 114-5377	NAME DYNAMIC D1100D 2.0mmPITCH HDR ASSY, H-TYPE 4-20POS
△1	△2 △3 △4	WEIGHT	SIZE A2 CAGE CODE C-1827873 DRAWING NO. RESTRICTED TO
Customer Drawing			SCALE 6:1 SHEET 1 OF 2 REV D1

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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
-	-	SEE SHEET 1	-	-



IOP: 1-1827873-5

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T. KUDO 17 JAN 2005	 TE Connectivity	
DIMENSIONS: mm		CHK D. MITSUGI 31 AUG 2005		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. MITSUGI 31 AUG 2005	NAME DYNAMIC D1100D 2.0mm PITCH HDR ASSY, H-TYPE 4-20POS	
0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ± FINISH -		PRODUCT SPEC 108-78268	SIZE A200779	CAGE CODE C-1827873
MATERIAL TBD	WEIGHT -	APPLICATION SPEC 114-5377	DRAWING NO -	RESTRICTED TO -
Customer Drawing		SCALE 6:1	SHEET 2 OF 2	REV D1